



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA6A-200
Job Sheet 189833-A



Part No: SWA6A-200

Job Qty: 1 pcs

Part Name: Upper End



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 2/15/19

Created By: Julien Charest-Lacombe

Type: SOLD

Description:

Note: DWG SWA6A-200 Rev8 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	1 pcs	2/15/19	2/15/19	0.00	0.10	Bandsaw - 1		CM
110	NLX 2500SY - B4B	1 pcs	2/15/19	2/15/19	0.00	1.00	NLX 2500SY - 1 - B4B		JP
120	QC 2	1 pcs	2/15/19	2/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		JP
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S161312



Part: SWA6A - 200

Job No: 189833 - A

Serial No/Batch: S159506

Revision: 8

Inspector:

Exp Date:

Instructions:

Date: 03/11/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
122 NV5000 - 1 - B4B	1 pcs	2/15/19	0.00 1.00	NV5000 - 1 - B4B	
				NV5000 - 2 - B4B	J.C. - L.
124 QC 2	1 pcs	2/15/19	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	
				QC 2 - 32	J.C. - L. 19-03-11
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 54	
				QC 2 - 56	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
130 QC 8	1 pcs	2/15/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	Jf 19-03-11
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	

140 Packaging 3-1 - Stock - B4B 1 pcs	2/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	DAS
			Packaging 3 - 6 - B4B	28
			Packaging 3 - 7 - B4B	9-89
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
150 QC 21 - SA 1 pcs	2/15/19	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	MAR 13 2019 DAS
			QC 21 - SA - 53	70

Part Op 100 - (Bandsaw) Cut Blanks to 6.16"

Descriptions: 110 - NLX (MORI NLX 2500SY LATHE) 1-Machine as per DWG. FB705 FOLIO REV: AA DWG REV: 8

2-Deburr ***Machine engrave S/N number and machine engrave UP arrow***

120 - (QC2- Inspect parts off machine FAI/FAIB)

122 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) 1-Machine as per DWG. FB705 FOLIO REV: AA

DWG REV: 8 2-Deburr

124 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Identify as per dwg & Stock Location:)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H1150-R3.000	17-4 H1150 Round Bar 3.000"	.5130 ft (.513 ea)	100-Bandsaw - 1	5091279

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M17-4-H1150-R3.000	1	8	0

Part Specifications

Specifications could not be found.

Plex 3/11/19 4:30 PM dart.auclair.guillaume